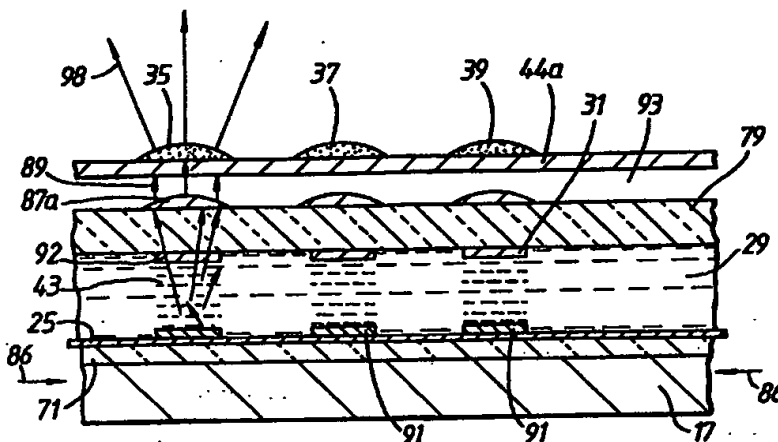




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<p>(21) International Application Number: <b>PCT/GB95/00770</b></p> <p>(22) International Filing Date: 6 April 1995 (06.04.95)</p> <p>(30) Priority Data: 9406742.8 6 April 1994 (06.04.94) <b>GB</b></p> <p>(71)(72) Applicants and Inventors: <b>CROSSLAND, Willam, Alden</b> [GB/GB]; 5 School Lane, Harlow, Essex CM20 2QD (GB). <b>DIXON, Alan, Colin</b> [GB/GB]; 20 Berkeley Close, Ipswich, Suffolk IP4 2TJ (GB). <b>THOMAS, John</b> [GB/GB]; Blair House, Market Place, New Buckenham, Norfolk NR16 2AN (GB).</p> <p>(74) Agent: <b>GIBBS, Christopher, Stephen; Haseltine Lake &amp; Co.,</b> Hazlitt House, 28 Southampton Buildings, Chancery Lane, London WC2A 1AT (GB).</p>		<p>(81) Designated States: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, ES, FI, GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LT, LU, LV, MD, MG, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ, UG).</p> <p><b>Published</b> <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>

(54) Title: DISPLAY SCREEN



## (57) Abstract

A liquid-crystal display screen comprises a backing layer (17) acting as a light guide for activating light; a liquid-crystal layer (29) containing cells which when suitably addressed allow light to pass from the backing layer through the cell; and an emitting layer containing phosphor-type elements (35, 37, 39) corresponding to the cells, for emitting display light when activating light reaches them. For reducing crosstalk and increasing output there are means (47; 49; 77, 81; 87; 87a) for collimating the activating light towards the phosphor-type elements. The invention allows a variety of configurations to be used, such as birefringent LC displays with side-lighting, and FE liquid crystals in scattering mode. FE LC displays can be produced having a grey scale, using part-time addressing and phosphor persistence.

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## DISPLAY SCREEN

This invention relates to liquid-crystal displays.

Thin panel screens are available which use liquid crystal devices, usually of the twisted nematic or  
5 supertwisted nematic type, operating in "Grey Scale" or passive mode in which orthogonal electrode grids are used to address individual pixels using multiplexing. However, their slow speed of operation, measured in  
10 milliseconds, is a major drawback and when passively multiplexing greater than 100 ways viewing angles are severely restricted for such displays. Moreover supertwisted nematic displays, being wavelength-sensitive, show poor black/white contrast.

The use of thin-film transistors, usually referred  
15 to as TFT's, allows the twisted-nematic effect to be used at higher multiplexing levels with good contrast. However it requires production processes which are both expensive and difficult to control. Each pixel requires a TFT and since millions of these may be  
20 needed and only one or two faults are sufficient to produce an unacceptable display, overall yields of displays rapidly diminish as larger pixel arrays are required. A large, thin, full-colour display panel, for instance for use in broadcast television, is still  
25 not commercially feasible.

The standard television transmission system in the United Kingdom uses the PAL video system of colour production. In this the frame time for each picture update is 40 milliseconds (1/25 or .04 sec) and with  
30 625 lines per frame each line is addressed for 64 microseconds (64  $\mu$ secs). Therefore televisions which use cathode ray tubes with an electron beam scanning system scan each line in 64  $\mu$ secs. The same line is re-addressed after a delay of 40 millisecs (frame  
35 time); interlacing of the lines takes place but it is not necessary to explain the reasons for this for the

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purposes of this invention. The final display currently provided by cathode ray tubes (CRT's) is second to none, but CRT's are of course bulky and power-consuming. The invention is an attempt to  
5 provide a liquid-crystal display which can equal or surpass the best CRT's for the standard 625-line system and even for the new high-definition screen.

Various designs of LC displays have been suggested. In many current types the liquid crystal is  
10 used as a shutter, using either the scattering effect or its birefringent properties, to select whether light from a light source under a given pixel of the LC layer reaches the viewer. This arrangement leads to problems with viewing angle, since the LC is sensitive to the  
15 angle at which the light passes through it.

One promising approach to dealing with the viewing-angle problem is to use phosphors for the visible light emissions; for instance, EP-A-185495 (ITT) shows a display unit comprising a UV radiation  
20 source which is used to cause phosphor elements on a screen to glow, wherein the supply of radiation to the phosphor elements is controlled by means of a liquid-crystal shutter. The back plate, which guides the light to the LC layer, is side-lit and the liquid  
25 crystal itself operates on the scattering principle, where the light is contained within the light guide and the LC by total internal reflection, until it meets a LC cell which is activated, whereupon the light is scattered. Some of the scattered light, namely that  
30 proportion which is deflected sufficiently near to the normal of the layers, then passes out of the LC layer to the corresponding phosphor dot, which then glows.

Such devices have the advantage among others that the light sent to the viewer (the "display" light) is  
35 not the light that has passed through the LC layer (the "activating" light); this fact alone can contribute

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markedly to solving the typical LCD problem of restricted viewing angle, a problem which is not solved by displays using phosphors or fluorescent materials underneath the LC layer, such as that shown in US

5 4167307 (Siemens).

Another approach is described in US 4830469 (US Philips). Here a supertwist liquid crystal, i.e. one having a molecular twist of more than  $180^\circ$ , is used. Such LCs are difficult to use in the conventional way  
10 with filters for colour displays, so this display uses phosphors. The phosphors, instead of being on the outside of the glass plate which encapsulates the liquid-crystal layer, are placed directly on the LC electrodes on one side. Accordingly it is very  
15 difficult to incorporate a polariser, and this display therefore does away with one or both polarisers and uses a dichroic UV dye instead, which restricts viewing angle. Further it is not possible to use standard TN, STN or ferroelectric LCs with the Philips arrangement.

20 The main features of the system on which the invention is based are as follows:

A. A plurality of self-radiating elements are used, exemplified by materials known as "Phosphors", forms of which are used in current cathode-ray tubes;

25 B. The phosphors can be caused to emit visible light by energising them with energy, preferably monochromatic light in the near ultra-violet;

C. To control the output of radiation from each pixel, electro-optic shutters are used to restrict the  
30 otherwise free flow of energy passing to the radiating material. The shutters are controlled in such a way that each self-radiating pixel is individually processed. At any given point in time each pixel point has individual visible light output characteristics.

35 The shuttering between the excitation energy source and the light-radiating material should ideally

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be applied in such a way that the viewed output can be perceived as a continuous progression from one output sequence to the next at rates which will allow moving imagery to be seen by the viewer without flicker. This process is usually described as modulation.

The invention can use conventional liquid-crystal layers to improve upon current thin screens, making them less costly and more energy-efficient, but it also allows the conception of new display panels using state-of-the-art, microsecond-response-time LCs such as ferroelectric, distorted-helix or electroclinic materials.

Different liquid crystals require individual modulation approaches; for instance, twisted nematic, super-twisted nematic, distorted helix and electroclinic forms can grey-scale, and they also return to their unwritten state when the voltages are removed. Ferroelectric materials, on the other hand, are bi-stable (transmissive/non-transmissive) and remain written once addressed. It is therefore necessary to provide each type of liquid crystal with particular information via the address system which will enable it to act a modulating shutter. For twisted nematic and super-twisted nematic passive and active TFT addressing are used. Passive multiplexing relies on the electro-optic effect responding to the RMS of the applied AC voltages. In the case of electroclinic and distorted helix effects the DC voltage will allow a similar response. This is true analogue modulation.

Ferroelectric liquid-crystal effects on the other hand have only on-off states and thus cannot be multiplexed in this way. Ferroelectric liquid crystals are multiplexed in a binary fashion by using their memory. Domain switching, which involves only partially switching ferroelectric liquid crystals such

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that only a part of each pixel is switched, is possible. This allows a form of greyscale, with memory, to be achieved. Hitherto it has not been possible to achieve passive multiplexing of distorted  
5 helix and electroclinic liquid crystals, so they have needed to be multiplexed with active backplanes. However it is an object of the invention to allow such effects to be passively multiplexed.

According to one aspect of the invention there is  
10 provided a display screen comprising: a backing layer acting as a light guide for activating light; a liquid-crystal layer containing cells which when suitably addressed allow light to pass from the backing layer through the cell; and an emitting layer containing  
15 phosphor-type elements corresponding to the cells, for emitting display light when activating light reaches them; characterised by the further provision of means for collimating the activating light towards the phosphor-type elements.

20 The collimation means can be a simple physical barrier in the form of an apertured substrate for the liquid crystal layer, preventing activating light from one LC cell reaching a phosphor in a different cell. However an optical arrangement is preferred. This  
25 could be an array of lenses (or 'lenslets'), or a graded-refractive-index layer. Such a layer or array may alternatively or additionally be introduced or located between the light guide and the liquid-crystal modulating substrate, especially when liquid crystal  
30 cells exhibiting birefringence are employed, as will be described in greater detail hereinafter.

The light source preferably comprises a transparent plate, forming the light guide, with edges  
into which radiation may be supplied from a source such  
35 as a discharge lamp, from which the radiation is guided within the plate. A collimation means can then be

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provided by an apertured plate positioned above the light guide itself, with the liquid crystal material being provided in each aperture. Indentations or protuberances, forming points from which the radiation may be emitted, may be provided alternatively to the apertures.

As the liquid-crystal-containing layer is very thin relative to that on which the phosphors are placed, etching of the phosphor-carrying substrate for each pixel can be used to bring the phosphor closer to the modulating liquid crystal.

The thin screen device is a composite structure designed so that the radiating phosphor used for each individual emission can be incorporated into the screen in any preferred position on or within the panel, on the surface or internally.

Ultra-violet light can be introduced into the panel in one of two ways, either by directly applying the U.V. source generally to the back of the assembled panel or to the edge or edges of a transparent substrate which will act as a light guide. Depending on which illumination source is chosen liquid crystal shutter control can be provided to effect the required modulation.

To maximise the input of U.V. light into the modulating substrate, when the panel is edge-lit, provision may be made to bring specular reflections normal to the apertures or pixels. This can be achieved through the use of a mirror which directs the edge lighting in such a manner. Alternatively scattering of the light can take place either on the back surface of the panel/screen or through the use of indentations on the upper surface of light-guide layer. The indentations are preferably treated, possibly roughened, to enable scattering to take place. Incorporation of scattering entities in the cell itself



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could also be used.

General backlighting of liquid crystals is an excellent method of illumination when the birefringence effect is employed. Hitherto, however, edge lighting  
5 has not been applied to birefringent systems.

However if the light introduced into the panel through edge illumination is made to scatter within the light-guide then liquid crystals with birefringent electro-optic characteristics can be used with edge  
10 lighting. Thus side-lit, lightguided panels/screens using twisted nematic, super-twisted nematic, ferroelectric and electroclinic liquid crystals are possible.

In an alternative aspect of the invention there is  
15 provided a display screen comprising: a backing layer acting as a light guide for activating light, a light source for inputting light at the edge of this backing layer; a liquid-crystal layer on the backing layer, sandwiched between two polarizing layers and containing  
20 cells whose birefringence can be altered so as to affect the passage of light from the backing layer through the cell; light normalisation means for normalising inputted light to the cells; and an emitting layer containing phosphor-type elements  
25 corresponding to the cells, for emitting display light when activating light reaches them. An example of such light normalisation means is constituted by a roughened indentation on the surface of the wave guide for each liquid crystal cell.

30 There can be no general backlighting of panels/screens when the modulating substrate contains liquid crystals of the scattering mode type; however, they are excellently suited to edge-lit devices. Such modulating substrates can be provided using the  
35 scattering electro-optic effect in bi-stable ferroelectric liquid crystals. This relies on a short-

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pitch helix scattering in one memory state and switching to a clear memory state. If such scattering types are used, for example bi-stable ferroelectrics, then the use of polarizers may be completely  
5 eliminated.

In a third aspect the invention provides a display screen comprising: a light source; a backing layer acting as a guide for activating light from the light source; a bi-stable liquid-crystal layer over the  
10 source which contains cells which when suitably addressed allow light to pass from the backing layer through the cell; and an emitting layer containing phosphor-type elements corresponding to the cells, for emitting display light when activating light reaches  
15 them; in which the addressing of the liquid-crystal layer causes the liquid crystal layer to switch between a scattering state and a clear state. This aspect of the invention makes use of the great speed of bistable LC devices while making it possible to eliminate  
20 polarisers.

The elimination of one polarizer may also be possible if a dichroic dye is incorporated in the modulating liquid crystal or by using the dichroic nature of the liquid crystal itself when operating with  
25 wavelengths of light provided by the ultra-violet spectrum (around 300 nanometres). Liquid crystals do not absorb significant amounts of visible radiation, therefore their dichroic nature cannot be used in panels/screens which operate with input visible light  
30 but since in the invention the shuttered light is not the light emitted to the viewer it is possible to use U.V. light.

According to a fourth aspect of the invention there is provided a display screen comprising: a  
35 backing layer acting as a source of activating light; a bi-stable liquid-crystal layer containing cells which

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when suitably addressed allow light to pass from the backing layer through the cell; a control means for addressing the cells in turn, with a given address time for each cell; and an emitting layer containing  
5 phosphor-type elements corresponding to the cells, for emitting display light when activating light reaches them; characterised in that the control means is adapted to activate the cell for a variable fraction of the address time, so as to vary the brightness of the  
10 corresponding phosphor-type element.

A grey scale is thus achievable even with bistable LC layers; such LCs would be typified by ferroelectric (FE) liquid crystals but tight-pitch cholesteric (i.e. chiral nematic) LCs, for instance, behave in the same  
15 way if the address voltages are kept within the hysteresis range. The control of the pixels of a phosphor screen having a plurality of phosphor regions, a source of radiation and a corresponding plurality of control means arranged to control the transmission of  
20 radiation from the source to the phosphor regions involves simultaneously addressing each pixel in a given row to enable only the control means in that row to operate and simultaneously supplying a binary signal to the control means which causes the transmission of  
25 radiation, the duration of the binary signal determining the period during which radiation is allowed to reach the phosphor forming the corresponding pixel thereby determining the brightness of the pixel.

An alternative method is to let the magnitude of  
30 the voltage of the signal determine the radiation which is allowed to reach the phosphor forming the corresponding pixel, thereby determining the brightness of the pixel.

Displays using the present invention allow the  
35 possibility of a further multiplexing option since the natural persistence of the phosphors can be utilized to

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give a new kind of analogue response. The time available to switch is 64  $\mu$ secs. However, binary ferroelectric shutters can switch fully much faster than this. Thus the transmissive state can be present  
5 for any period down to the liquid crystal minimum response time during the 64  $\mu$ sec period and a greyscale can result. By utilising analogue effects the step in greyscale involved in the lowest level, being that of the minimum liquid-crystal response time, can be  
10 avoided. Thus the preferred effects would be the electroclinic, distorted helix and domain-switched ferroelectric effects.

With the inclusion of ultra-violet light as an energising source, phosphors as visible light radiators  
15 and a pixel address system which will modulate the excitation energy through greyscale, analogue, processing, the persistence of the phosphors can be used to provide a new, multiplexed, thin panel/screen display utilizing fast analogue liquid-crystal electro-  
20 optic effects.

The polarizer and the analyzer are arranged in such a manner that the natural state of the liquid crystal is in non-transmissive form. When the pixels are addressed through multiplexing techniques within  
25 the 64  $\mu$ sec line time, phosphor elements emit light with sufficient output such that the eye and therefore the brain are given the perception of continuity. For a deeper understanding of the invention, some embodiments will now be described, by way of example  
30 only, with reference to the accompanying drawings in which:

Figs. 1A and 1B show the general layout of pixels in a display panel;

Fig. 2 is a cross-section of a first display panel  
35 with a continuous liquid-crystal substrate, representing a first embodiment of the invention;

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Fig. 3 is a cross-section of a display panel representing a second embodiment of the invention;

Figs. 4 and 5 show embodiments corresponding to Figs. 2 and 3 but with a liquid-crystal substrate containing discrete holes;

Fig. 6 shows a further advantageous light guide and collimating lens arrangement;

Fig. 7 shows scattering and collimating means, variations of which can be used to provide ultra-violet light for modulation by any preferred liquid crystal. Depending on the chosen liquid crystal scattering or simple reflection may take place on the back surface of the light guide substrate;

Fig. 8 is a magnified view of part of Fig. 9; Figs. 9 and 10 show further embodiments of the invention.

Fig. 11 shows typical modulation voltage waveforms used when addressing ferroelectric liquid crystals;

Figs. 12 and 13 schematically show address voltages to be used;

Figs. 14 and 15 show aspects of the orientation of LCs with respect to the polarisers; and

In respective figures of the drawings, like reference numerals denote like parts.

The thin panel/screen display will generally be provided with a matrix of radiating points as shown in Fig. 1A. An individual radiating phosphor dot pixel is indicated at 11. Each pixel is provided with phosphor material which emits light in the visible spectrum after the application of modulated ultra-violet light.

Fig. 1A shows the line and row arrangement for the radiating points. Indicated at 5 is the panel with its plurality of phosphor dots. Shown at 7 and 9 respectively are the upper and lower address lines made of a suitable transparent conductive materials such as indium tin oxide. The choice of a particular line

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pair, one upper and one lower, will allow the provision of modulation information to the modulating layer on an individual pixel basis. Although each pixel point can be addressed individually at any point in time or in groups if so required, the preferred method uses simultaneous addressing of all the pixels in a given row at the same time, every pixel point in the chosen row being provided with individual modulating information.

10 When the pixel points in a given line, such as line (1), in Fig. 1A are addressed the phosphor persistence allows visible light emission from each pixel in the row to continue after the address information has ceased and subsequent rows on the panel/screen are being supplied with modulating information. All pixels can be radiating visible light during the picture-forming process but each horizontal line is addressed at different times during the same period.

20 The pixels' phosphors are grouped in Red, Blue and Green triad or unit cell formation as shown in Fig. 1B. Each cell contains one red, one blue and one green radiating phosphor. Each triad/unit cell, when supplied with suitable address information through each liquid-crystal modulating shutter to be described below, can reproduce all colours in the visible spectrum.

Figs. 2 to 10 show different configurations of panel structure; layers 17, 21, 23, 71, 25, 31, 79, 41, 44 and different colour emitting phosphors 35, 37, 39 are common to each. Layer 17 is the backing layer, which must be transparent to the light used, preferably ultra-violet light, and when edge-lit acts as a light guide. Layer 21 is its reflective surface, conveniently achieved by the deposition of molecular amounts of reflective material, possibly silver. The

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next layer, 23, is the polarizer, on which is formed the liquid crystal lower cell wall 71. Lower address lines 25 and upper address lines 31 surround the liquid crystal layer 29, which is bounded on the upper side by an upper cell wall 79. Layer 44 is the upper polarizer, or analyzer, and layer 41 is the final outer layer, which contains the radiating phosphor dots 35, 37 and 39.

In Figs. 2 and 3 the continuous liquid-crystal substrate is shown generally at 29 with sections between the upper and lower address lines in the active mode given the numeral 43. This substrate may be around 5 microns thick for a super-twisted nematic display and around 1.5 to 2 microns for ferroelectric and electroclinic displays. The layers are of course not shown to scale in the drawings. In an actual cell the glass layers such as 71 and 79 might be 500 $\mu$  thick.

The setup shown in Fig. 2 corresponds broadly to that shown in EP-A-185495 (ITT). It differs in that it uses birefringence, whereas the display shown in that document uses liquid crystals of the scattering type and contains no polarisers. Operation of the Fig. 2 device is as follows. Ultra-violet light 57 enters the backing layer 17 at the side and is internally reflected at the front and rear surfaces. The reflecting grid 21 ensures that the UV light can only enter a cell at the pixel point. The LC material normally rotates the polarisation of light emerging from the backing layer 17 via the polariser 23, so that it is stopped by the analyzer 44 and the cell appears dark. When a cell of the liquid-crystal matrix is activated it ceases to rotate the transmitted light, and as a result the ultra-violet light impinging on that part of the LC layer reaches the phosphor dot 35, 37, 39, which then emits light of the appropriate colour.

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It is important that crosstalk is eliminated in such a display. This is achieved to a certain extent in Fig. 2 by the grid of apertures in the reflective layer 21 which direct the light to the individual cells. For a more pronounced effect, in the second embodiment of the invention shown in Fig. 3, the upper surface of the backing layer 17 has curved eruptions or protuberances 47 which act as collimating lenses.

"Collimation" is understood here in a loose sense as meaning the direction or collection of light to a more or less parallel normal direction towards the phosphors and includes even focusing of directed light towards the phosphors. Where cells have birefringence which can be altered so as to affect the passage of light therethrough, collimated light needs to enter the cells. Edge lighting will require not merely collimation of light before it enters the cells, but directing of light towards collimation means. Such enhanced collimation is termed "normalisation" herein. With bistable liquid crystals, scattered light emerging from the cells will require collimation or focusing, as aforesaid, towards the phosphors. These optical features will become clearer from the description which follows.

Thus, reverting to Fig. 3, ultra-violet light is fed into the layer 17 either generally through the back surface, 19, indicated at 61, or at its edge or edges, 20, indicated at 57. This light either passes directly through the polarizer 23, or is first reflected back into the body of layer 17 by the reflective layer 21 and passes through the polarizer after being thus scattered in the manner previously described.

The eruptions maximise the capture of provided ultra-violet light before it passes through the modulating substrate containing liquid-crystal material. The spaces between the eruptions are filled



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with reflective material such as silver. The ultra-violet light, 75 is shown undergoing collimation by the aforementioned eruptions, 47, on the surface of the lightguide substrate, indicated at 17. One ray, indicated at 73, is shown in the body of this substrate. The lens formed by the eruption 47 effectively collects U.V. light from the substrate layer 17, directing it towards the pixel; this increases efficiency and reduces crosstalk.

10 Figs. 4 and 5 show an alternative way of reducing crosstalk. The method of ultra-violet light provision is the same as that previously described. In the configuration shown the liquid-crystal modulating material is held in discrete holes, indicated at 49, provided in an opaque substrate 51 such as polymeric material. Similarly the configuration shown in Fig. 5 holds the modulating liquid-crystal material in the same way, in combination with lenses 47 as in Fig. 3. This effectively collimates or directs the light to the respective phosphor.

Fig. 6 shows a further way of increasing the directionality of the U.V. light. Here substrate layer surfaces etched at 81 underneath each of the cells cause scattering of ultra-violet light; elsewhere a reflective layer 21 is applied. The preparation is constituted by an etched depression 25; there is a similar etching 77 on the lower surface of the glass outer layer 41. Further lensing may be provided at 97 if required.

30 Fig. 7 shows a further development using a lenslet array, shown at 87. Such an array is provided to collimate the ultra-violet light scattered by the prepared surface 81, including the etched indentations 85, or alternatively by the prepared surface 95. Here the collimation all takes place underneath the LC layer. Specular reflections within the lightguide can

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be brought substantially normal to the apertures/pixels by the inclusion of a mirror 93 behind the illuminating means 86, if required.

Fig. 8 shows the collimating effect of the lenslet array, 87, for scattered U.V. light 86 provided via lightguide 17. The shown lenses, 87, can be replaced by an array which achieves the same effect via a graded refractive index system.

The invention can also be applied to liquid crystals exhibiting the electroclinic effect. With such an effect the optic axis lies in the plane of the liquid crystal layer. It rotates in this plane to an extent proportional to the applied voltage, the direction changing with its sign. The maximum switching angle possible depends on the liquid-crystal material available. It is presently about 22.5 degrees, so that a voltage change from + to - can produce a maximum change of 45 degrees.

Fig. 9 shows a varied form of the panel such as can be used in any of the preceding embodiments. On the lower address line 25 a reflective material 91 has been deposited in areas corresponding to each cell, or part of each cell. The purpose of this is to prevent light having entered the LC layer from being scattered back into the light guide layer, so increasing the forward transmission of energy represented by backscattered rays 92 travelling to a lenslet array 87a which unlike that in Fig. 7 is above the LC layer. After crossing a gap 93 typically containing air the UV light causes the phosphors 35, 37, 39 located on the glass backing plate 44a to glow at 95.

Fig. 10 represents an architecture of the scattering type similar to that shown in Fig. 9 where the UV light is scattered in the liquid-crystal layer 29, sandwiched between two glass layers 71 and 79, and is only collimated afterwards towards the phosphors 35-

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39. The light emerges from the sources 86 and propagates within the backing layer 17. From cells in the non-scattering state light is totally internally reflected, as shown at 101. At activated cells light  
5 102 is scattered and some of it proceeds to the lenslet array 87a. In Fig. 10. 105 represents an LC cell edge seal and 106 an air gap seal.

The liquid crystal can advantageously be a ferroelectric LC. A disadvantage of such is that they  
10 are bistable, so that varying the applied voltage does not produce the desired grey scale. The invention caters for this need by varying the activation time during the address cycle. Fig. 11 shows the principle. In (a) the full  $64\mu\text{s}$  line time is used, in (b) only a  
15 part of it and in (c) again only a part, but divided into separate sections. The FE LC is thus addressed only part of the available time; the phosphor integrates the amount of light passing and glows with a corresponding, nearly constant, brightness to give a  
20 grey scale.

Fig. 12 illustrates the addressing of an array of pixels a line at a time. The strobe voltage  $V_s$  determines which row is being addressed and the voltage applied to the columns is between  $-V_d$  and  $+V_d$  (the data  
25 voltage).  $-V_d$  applies the maximum voltage to the pixel and  $+V_d$  the minimum.

Fig. 13 shows that if  $V_s = 2 \times V_d$  this maximises the voltage applied to the pixel, namely  $V_s + V_d$ , the  
"select" voltage, compared with the voltage applied to  
30 the other pixels whilst their row is being addressed, namely the "unselect" voltage  $V_s - V_d$ , the error voltage appearing on all other pixels ( $+ \text{ or } - V_d$ ).

The voltage on rows of pixels not being currently addressed does not fall to zero but to  $1/3$  the "select"  
35 voltage. This will cause a general illumination of the screen to an extent that depends on the optical

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response of the liquid crystal to voltage (which is known to be superlinear, thereby reducing the effect), and the response of the phosphor to U.V. light.

Fig. 14 shows an arrangement for the polarizer and analyzer so that the "off" state of the liquid crystal (no voltage) would give zero light transmission. With this arrangement +V and -V result in identical optical transmissions. This allows a symmetrical bipolar pulse (Fig. 15) to be used for each of the waveforms  $V_d$  and  $V_s$ . If this is done the waveforms experienced by the liquid crystal contain net zero DC component. This is advantageous because it extends the life of the liquid crystal - all conventional liquid-crystal devices arrange the electrical drive waveforms to achieve net zero DC.

Maximum optical transmission can be achieved, as shown in Fig. 13(d), by aligning the polarizer with the orientation of the optic axis of the liquid crystal with -V applied (i.e. -22.5 degrees). The analyzer remains at right angles to the polarizer. This arrangement gives the maximum "on" state transmission but it does not allow net zero DC to be applied to the pixels. In addition the optical transmission of pixels on rows not currently being addressed is much higher.

The optimum addressing scheme is one which is a trade-off between the "on" state transmission on the one hand and voltage discrimination on the other.

The principles discussed above could be used with any LCD panel that can modulate U.V. light, such as twisted nematic and super-twisted nematic devices providing variable transmission (analogue) shutters. The principles can also be used with scattering devices such as smectic A, ferroelectric in scattering mode and short pitch cholesteric. The super-twisted nematic electro-optic effect offers the highest level of multiplexibility and therefore appears to be the most

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appropriate. Super-twisted nematic devices do not shutter the whole visible spectrum equally. The illumination method described may render this unimportant and it may be possible to optimise the  
5 super-twisted nematic effect for shorter-wavelength U.V. radiation.

The persistence of the phosphor included in the described invention will allow the electroclinic effect to be multiplexed offering a new kind of analogue,  
10 colour, liquid-crystal display. Thin High-Definition Television displays are also possible using the described invention as the modulator/switching shutter speeds used, together with the phosphor persistence, can operate at the faster scan rates implicit in such  
15 devices.

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Claims

1. A display screen comprising: a backing layer (17) acting as a light guide for activating light; a liquid-crystal layer (29) containing cells (43) which  
5 when suitably addressed allow light to pass from the backing layer through the cells; and an emitting layer containing phosphor-type elements (35, 37, 39) corresponding to the cells, for emitting display light when activating light reaches them; characterised by  
10 the further provision of means (47; 49; 77, 81; 87; 87a) for collimating the activating light towards the phosphor-type elements.
2. A display screen according to claim 1, in which the collimating means is in the form of an array  
15 of lenses (87; 87a), or of material of graded refractive index, corresponding to the cells.
3. A display screen according to claim 1 or 2, in which the collimating means, or a part of it, is located between the backing layer (17) and the liquid-  
20 crystal layer (29).
4. A display screen according to claim 3, in which the collimating means includes lenses (47) formed in the backing layer (17).
5. A display screen according to claim 1 or 2,  
25 in which the collimating means (87a), or a part of it, is located between the liquid-crystal layer (29) and the phosphor-type elements (35, 37, 39).
6. A display screen according to any preceding claim, in which the collimating means includes a  
30 depression (85) in the backing layer (21) underneath each cell, having a rough surface for scattering light into the liquid-crystal layer (29).
7. A display screen comprising: a backing layer (17) acting as a light guide for activating light, and  
35 a light source (86) for inputting light at the edge of this backing layer; a liquid-crystal layer (29) on the

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backing layer, sandwiched between two polarizing layers (23, 44) and containing cells (43) whose birefringence can be altered so as to affect the passage of light from the backing layer through the cell; light

5 normalisation means (47, 81, 87) for normalising inputted light to the cells and an emitting layer containing phosphor-type elements (35, 37, 39) corresponding to the cells, for emitting display light when activating light reaches them.

10 8. A display screen according to claim 7, in which the light normalisation means (87), or a part of it, is located between the backing layer (17) and the liquid crystal layer (29).

9. A display screen according to claim 8, 15 wherein the light normalisation means is in the form of an array of lenses (87) or of a material of graded refractive index corresponding to the cells.

10. A display screen according to claim 9, in which the normalising means includes lenses (47) formed 20 in the backing layer (17).

11. A display screen comprising: a light source (86); a backing layer (17) acting as a guide for activating light from the light source; a bi-stable liquid-crystal layer (29) over the source contains 25 cells (43) which when suitably addressed allow light to pass from the backing layer through the cells; and an emitting layer containing phosphor-type elements (35, 37, 39) corresponding to the cells, for emitting display light when activating light reaches them; in 30 which the addressing of the liquid-crystal layer (29) causes the liquid crystal layer to switch between a scattering state and a clear state.

12. A display screen according to claim 11, further comprising collimating means (77; 87a), or a 35 part of it, located between the liquid-crystal layer (29) and the phosphor-type elements (35, 37, 39).

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13. A display screen according to claim 12, in which the collimating means is in the form of an array of lenses (87a) or of a material of graded refractive index corresponding to the cells.

5        14. A display screen according to any one of claims 11 to 13, including collimating means including a depression (85) in the backing layer (21) underneath each cell, having a rough surface for scattering light into the liquid-crystal layer (29).

10        15. A display screen comprising: a backing layer (17) acting as a source of activating light; a bi-stable liquid-crystal layer (29) containing cells (43) which when suitably addressed allow light to pass from the backing layer through the cell; a control means for  
15 addressing the cells (43) in turn, with a given address time for each cell; and an emitting layer containing phosphor-type elements (35, 37, 39) corresponding to the cells, for emitting display light when activating light reaches them; in which the control means is  
20 adapted to activate the cell (43) for a variable fraction of the address time, so as to vary the brightness of the corresponding phosphor-type element.

16. A display screen according to claim 15, additionally comprising means (47; 49; 77; 81; 87; 87a)  
25 for collimating the activating light towards the phosphor-type elements.

17. A display screen according to claim 15 or claim 16, in which the collimating means is in the form of an array of lenses (87; 87a), or of material of  
30 graded refractive index, corresponding to the cells.

18. A display screen according to claims 16 or 17, in which the collimating means, or a part of it, is located between the backing layer (17) and the liquid-crystal layer (29).

35        19. A display screen according to claims 17 or 18, in which the collimating means includes lenses (47)



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formed in the backing layer (17).

20. A display screen according to claim 19, in which the collimating means (87a), or a part of it, is located between the liquid-crystal layer (29) and the  
5 phosphor-type elements (35, 37, 39).

21. A display screen according to any one of claims 16 to 20, in which the collimating means includes a depression (85) in the backing layer (21) underneath each cell, having a rough surface for  
10 scattering light into the liquid-crystal layer (29).

22. A display means as claimed in any one of claims 15 to 21, comprising light-pitch cholesteric liquid crystal and control means which keeps the address voltages within the hysteresis range of the  
15 liquid crystals.

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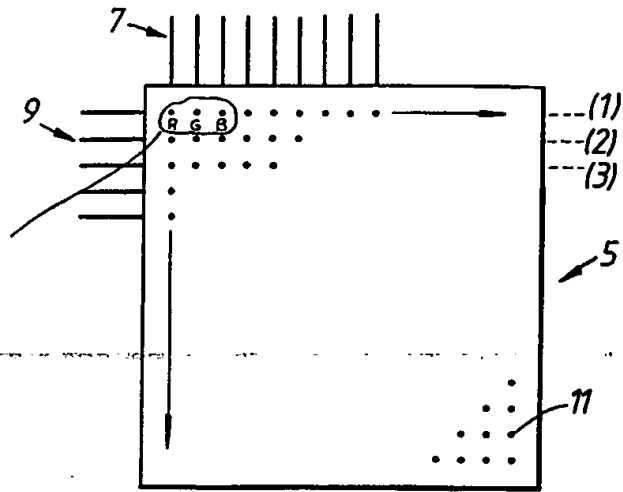


Fig. 1A

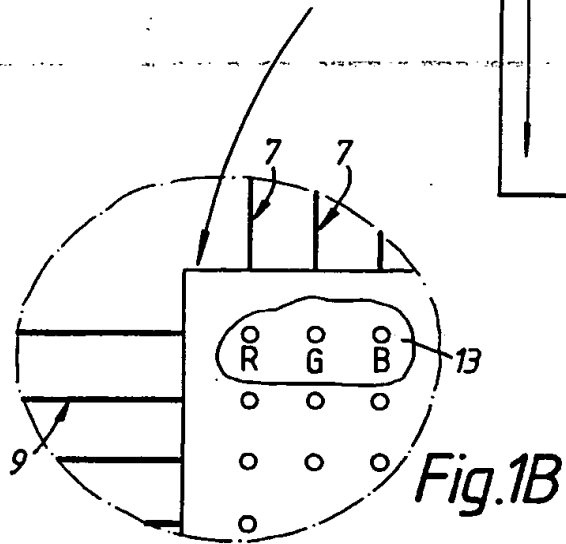


Fig. 1B

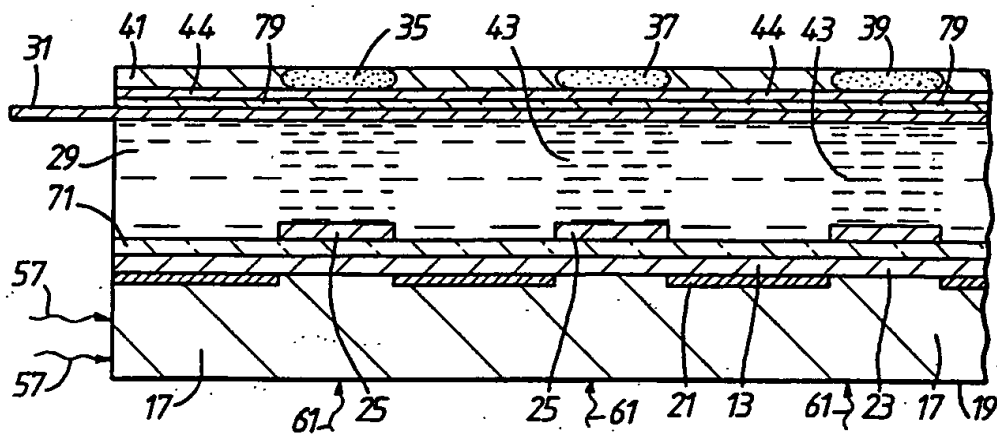


Fig. 2

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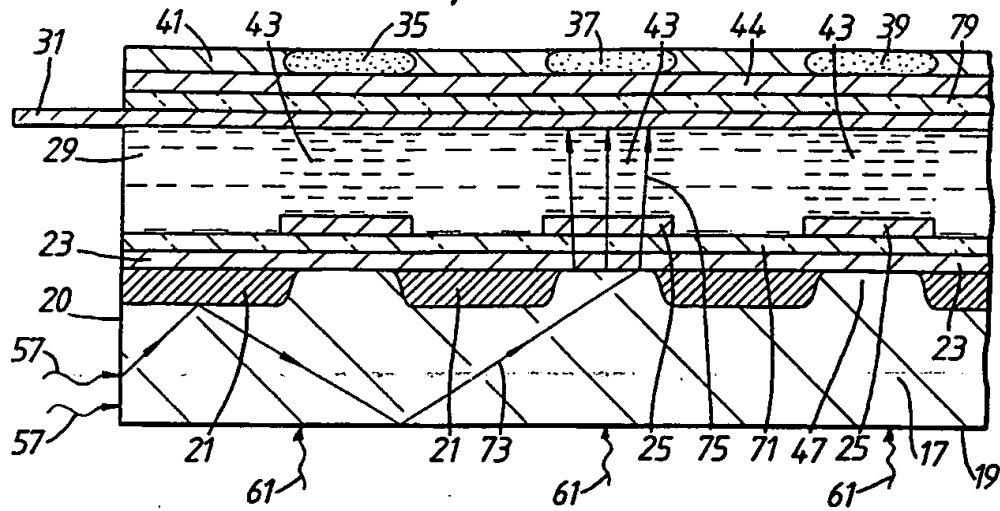


Fig.3

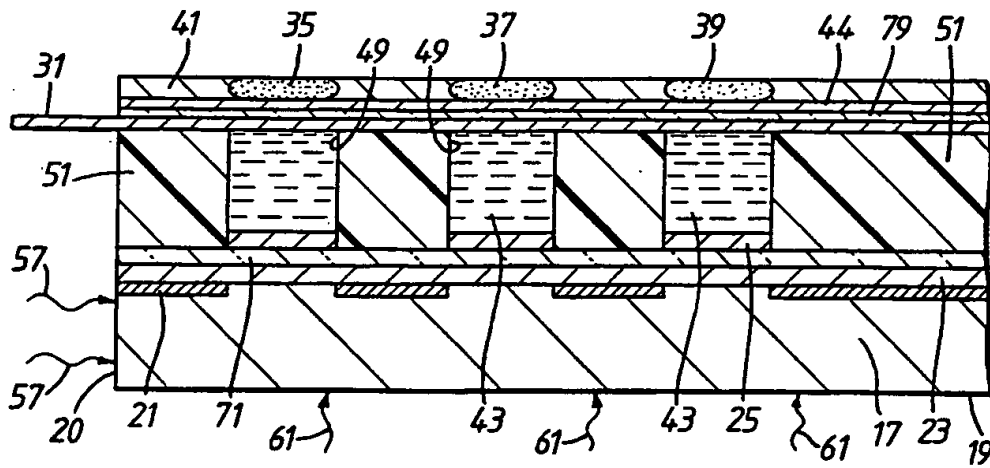


Fig.4

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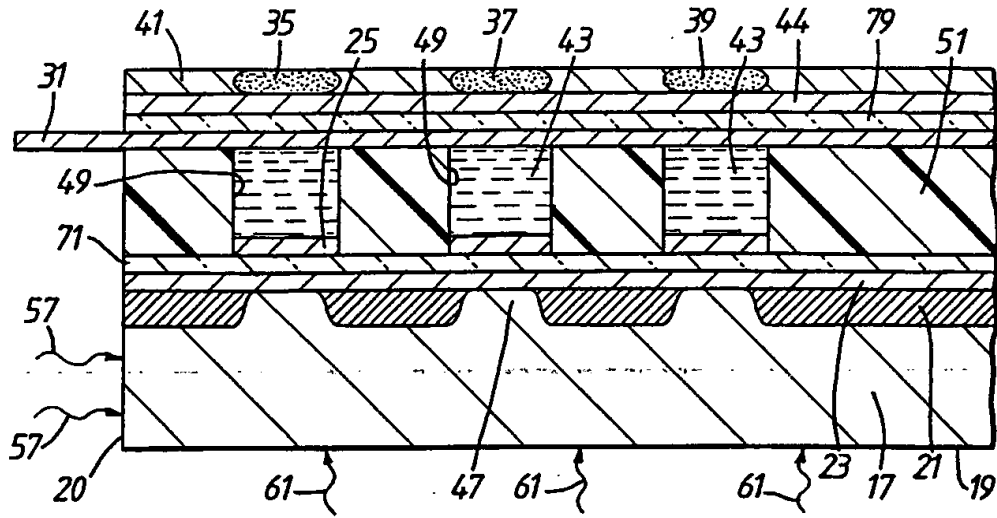


Fig.5

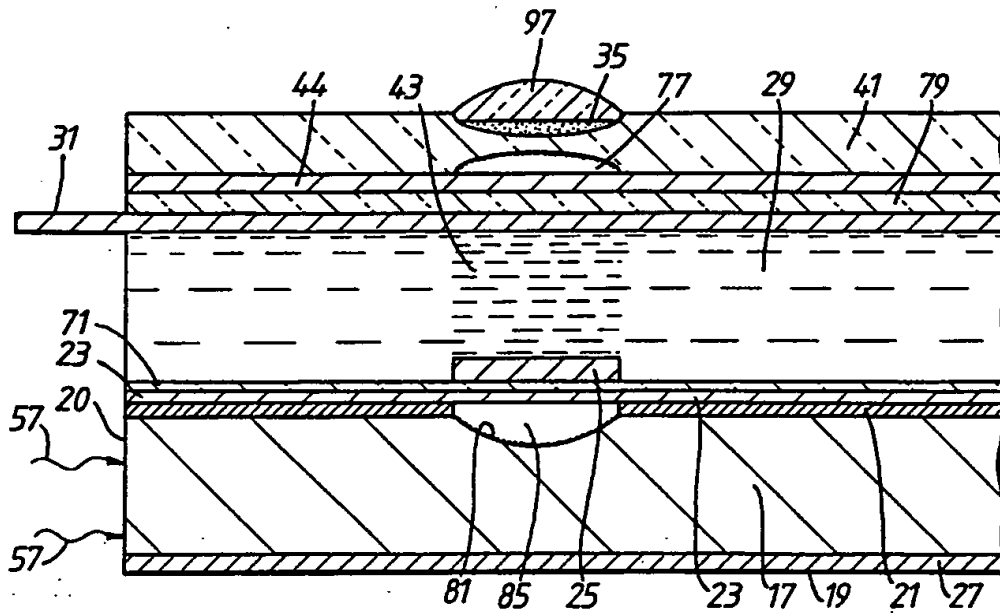


Fig.6

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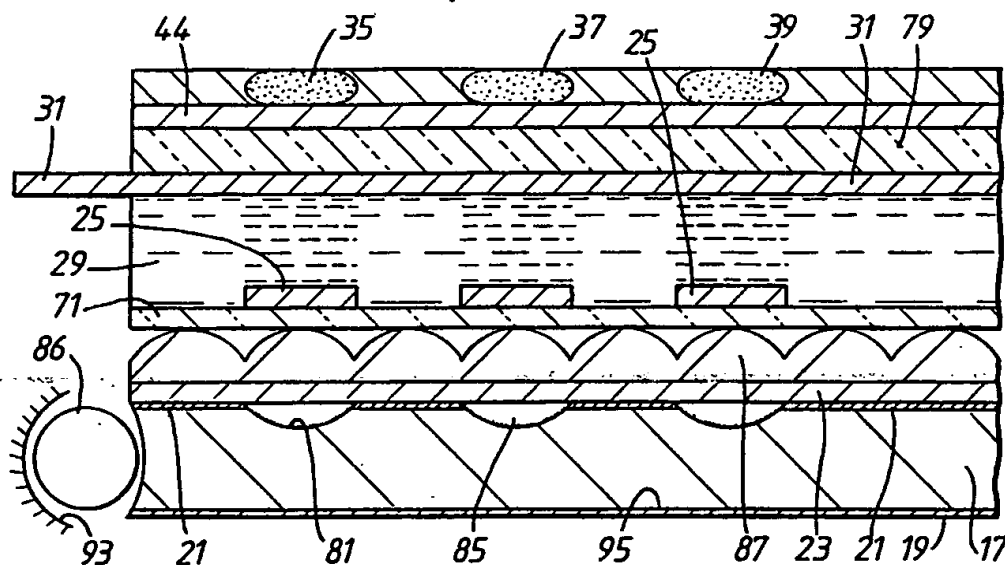


Fig. 7

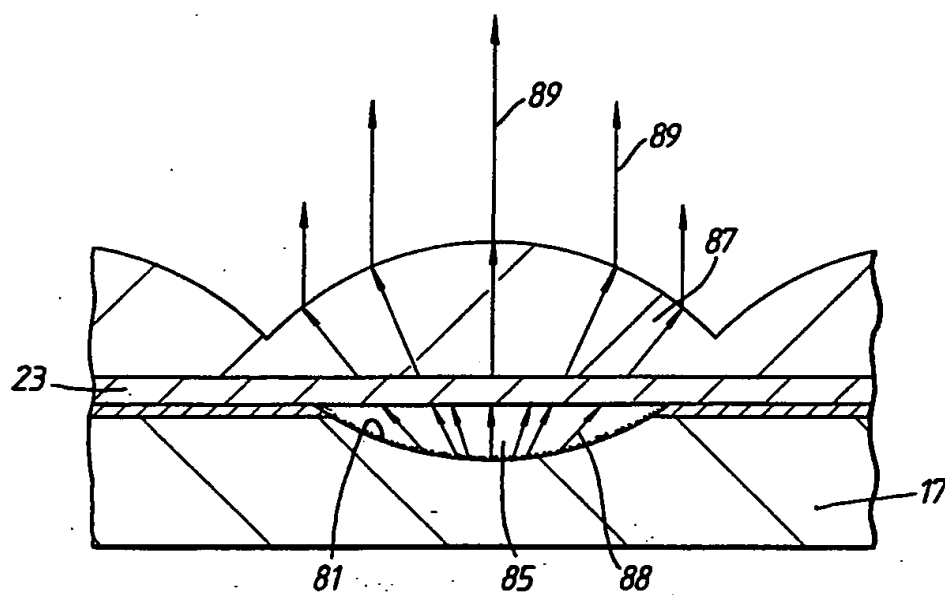


Fig. 8



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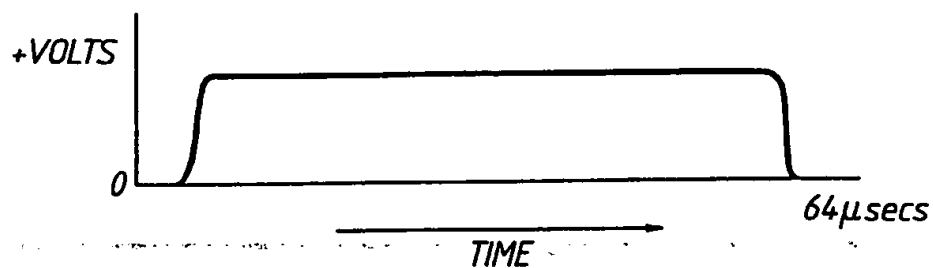


Fig.11(a)

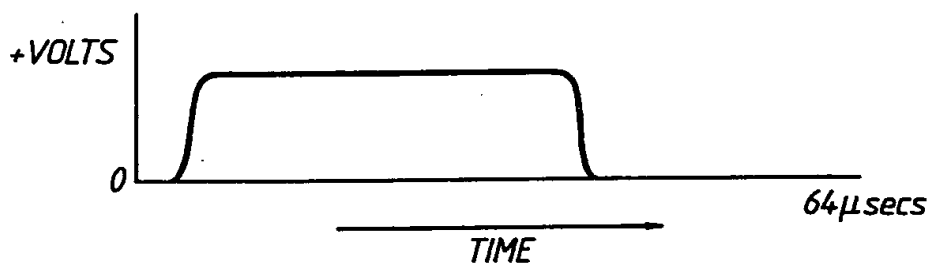


Fig.11(b)

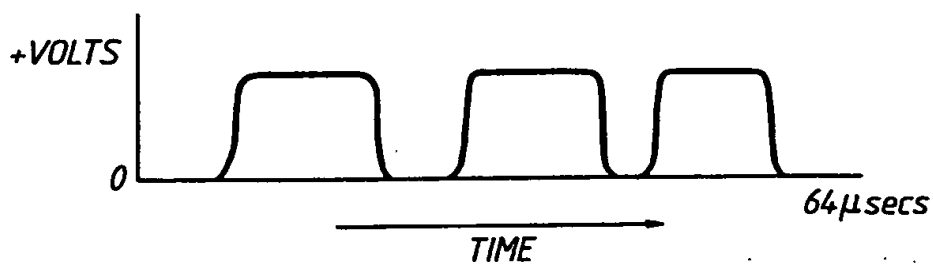


Fig.11(c)

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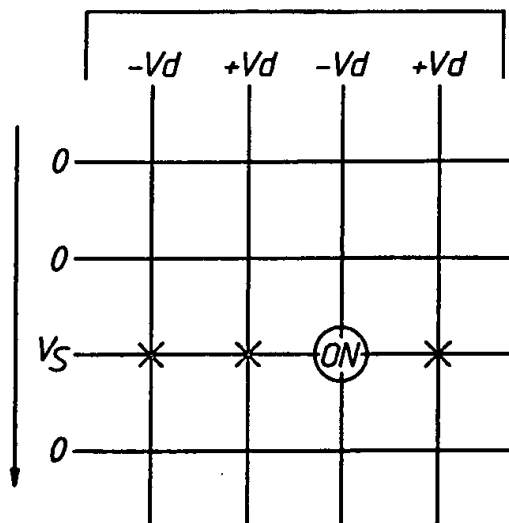


Fig.12

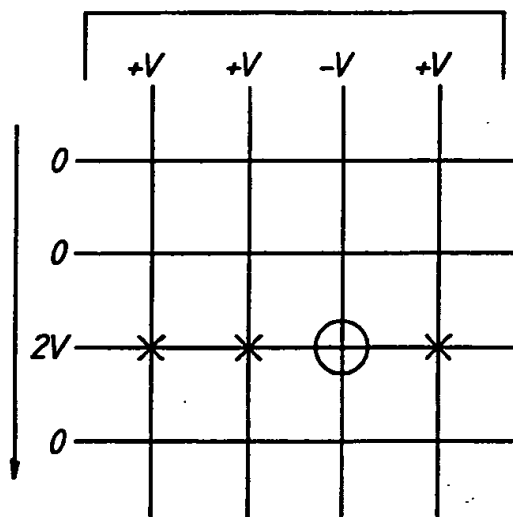


Fig.13



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POLARIZER  
ORIENTATIONANALYZER  
ORIENTATION

Fig.14(a)

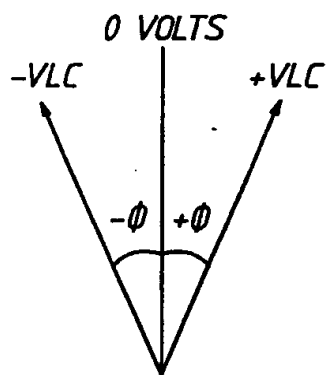


Fig.14(b)

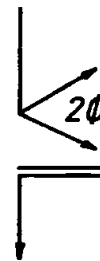


Fig.14(c)

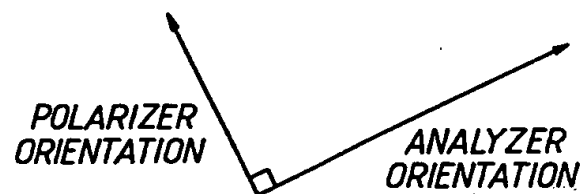


Fig.14(d)

# INTERNATIONAL SEARCH REPORT

Intern. No. **PCT/GB 95/00770**

**A. CLASSIFICATION OF SUBJECT MATTER**  
**IPC 6 G02F1/1335 G02F1/141**

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
**IPC 6 G02F**

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP-A-0 529 832 (ROCKWELL INTERNATIONAL CORPORATION) 3 March 1993 see column 1, line 34 - column 3, line 24 see figures 1,2 ---	1-7,9-14
A	EP-A-0 369 730 (LITTON SYSTEMS CANADA LIMITED) 23 May 1990 see column 3, line 46 - column 6, line 35 see column 9, line 22 - column 11, line 50 see figures 1,2 --- -/--	1

☒ Further documents are listed in the continuation of box C.

☒ Patent family members are listed in annex.

\* Special categories of cited documents :

- "A" document defining the general state of the art which is not considered to be of particular relevance
- "B" earlier document but published on or after the international filing date
- "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)
- "O" document referring to an oral disclosure, use, exhibition or other means
- "P" document published prior to the international filing date but later than the priority date claimed

- "T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
- "X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
- "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art.
- "A" document member of the same patent family

Date of the actual completion of the international search

**11 September 1995**

Date of mailing of the international search report

**27.09.95**

Name and mailing address of the ISA  
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 NL - 2280 HV Rijswijk  
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Authorized officer

**Volmer, W**

## INTERNATIONAL SEARCH REPORT

Intern: al A on No

PCT/GB 95/00770

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	EP-A-0 185 495 (ITT INDUSTRIES INC.) 25 June 1986 cited in the application	7,11
A	see page 3, line 3 - page 4, line 6 see page 9, line 18 - page 13, line 6 see page 15, line 22 - page 17, line 2 see figures 2,3,5	1
A	EP-A-0 021 308 (SIEMENS AKTIENGESELLSCHAFT) 7 January 1981 see page 2, line 16 - page 3, line 24 see page 4, line 10 - line 21 see figures 1,4	1
P,X	GB-A-2 274 191 (SMITHS INDUSTRIES) 13 July 1994 see page 1, paragraph 2 - page 4, paragraph 1 see figure 1	1-3
X	FR-A-2 349 905 (SIEMENS AKTIENGESELLSCHAFT) 25 November 1977 see page 3, line 26 - page 4, line 36 see page 5, line 11 - page 6, line 16 see figure 1 & US-A-4 167 307 cited in the application	7
A	EP-A-0 556 606 (SEKISUI KAGAKU KOGYO KABUSHIKI KAISHA) 25 August 1993 see page 4, line 9 - line 47 see page 7, line 8 - line 21 see page 9, line 11 - line 50 see figures 1-15	7,9-14
A	IBM TECHNICAL DISCLOSURE BULLETIN, vol. 29, no. 111, 1987 NEW YORK US, pages 4838-4839, 'Backlighting for Liquid Crystal Display' see the whole article	7,9-14
A	DE,A,41 23 696 (MERCK PATENT GMBH) 21 January 1993 see page 3, line 1 - line 27 see page 3, line 56 - page 5, line 20 see figures 1,2	15,22
A	EP,A,0 240 010 (CANON KABUSHIKI KAISHA) 7 October 1987 see column 8, line 25 - line 55; figure 6	15,22

**Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)**

This international search report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:  
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:  
because they relate to parts of the international application that do not comply with the prescribed requirements to such an extent that no meaningful international search can be carried out, specifically:
3. ☐ Claims Nos.:  
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

**Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)**

This International Searching Authority found multiple inventions in this international application, as follows:

1. CLAIMS 1-6
2. CLAIMS 7-10
3. CLAIMS 11-14
4. CLAIMS 15-22

FOR FURTHER INFORMATION PLEASE SEE FORM PCT/ISA/206 MAILED 19.07.95.

1. ☒ As all required additional search fees were timely paid by the applicant, this international search report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this international search report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this international search report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

## INTERNATIONAL SEARCH REPORT

 Intern. Al. No.  
 PCT/GB 95/00770

Patent document cited in search report	Publication date	Patent family member(s)	Publication date
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